



4997-X-50 EPOXY ESTER RESIN

4997-X-50 EPOXY ESER RESIN is formulated to resist discoloration when exposed to heat.

SOLUTION PROPERTIES:

Non-volatile by weight	50 ± 1.0%
Non-volatile by volume	47 ± 1.0%
Weight per gallon @ 25°C	8.00 ± 0.1 pounds
Viscosity @ 25°C	T – W
Flash Point (SETA)	81°F
Color (Gardner)	6 max.
Solvent(s) Present	Xylene
Cure Type	Air dry/force dry

SOLID RESIN PROPERTIES:

Phthalic Anhydride	Absent
Oil Type	Oxidizing
Oil Length	Short
Acid Value	5 max.
Modifier(s)	None
OH Equivalent Weight	N/A

DRIER RECOMMENDATIONS (% METAL BASED ON RESIN SOLIDS):

0.04	-	0.08%	Cobalt
0.1	-	0.3%	Zirconium

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While the information contained herein is deemed accurate, it is intended as a guide only and property values and ranges listed above should be regarded as typical values and should not be construed either as a product specification or as a guaranteed analysis for any specific lot of the product. All guarantees/warranties and other terms existing are exclusively contained in the Company's invoices and are effective only upon purchase of products.

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