

# GABEPRO® GPM-891

## USE

GABEPRO® GPM-891 is an easy to use epoxy curing agent with reduced odor and provides a non-yellowing casting color. The amine additive in GPM-891 is formaldehyde-free and is less sensitive to the addition of a chelator that can be used help reduce skinning problems. GABEPRO® GPM-891 is designed to provide a gel time of 5 minutes when formulated with a standard bis-phenol A epoxy resin.

## TYPICAL APPLICATIONS

Castings	Laminates
Fast Setting Adhesives	Potting Compounds

## SPECIFICATIONS

Color, Gardner .....	2.0 max.
Gel Time, Minutes @ 25 °C .....	2 - 5
Viscosity, Brookfield, cP @ 25 °C.....	13,000-19,000

## TYPICAL PROPERTIES

Description.....	Colorless to Slight Yellow Liquid
Specific Gravity @ 25 °C .....	1.12
Flash Point .....	> 200° F

## REGULATORY STATUS

TSCA (USA), DSL (Canada), PICCS (Philippines), ENCS/MITI (Japan), IECSC (China), EINECS (EU)

## PACKAGING, STORAGE AND HANDLING

GABEPRO® GPM-891 is shipped in lined tighthead 55 gallon (494 lbs. net) steel drums. GABEPRO® GPM-891 should be kept in tightly closed containers when not in use and stored in a cool, dry place. Additional handling information is contained in a material safety data sheet which is available on request.

## SHIPPING POINT

Ashtabula, Ohio, USA

725 STATE ROAD, ASHTABULA, OH 44004 | 440-992-3202 | GABRIELCHEM.COM

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